- 4. Inspect the system being tested by shining an ultraviolet inspection lamp (blacklight) over the suspected leak areas. The point of the leak can quickly be identified by the bright yellow-green fluorescent glow.
- 5. After inspection and repair, the additives may remain in the system without harm to engine parts or diminished lubrication, to identify potential future leaks.

A-670*Plus* and A-671*Plus* AIR CONDITIONING ADDITIVE

Reveal A-670*Plus* is designed for instant leak detection of **freon in mineral oil lubricated** automotive air conditioning systems. This product is designed for use with the **AC-1** injector.

Reveal A-671*Plus* is designed for instant leak detection of **R-134a in PAG lubricated** air automotive conditioning systems. This product is designed for use with the **AC-2** injector.

Both A-670*Plus* and A-671*Plus* come in one-ounce bottles. Each bottle contains four 1/4-oz. applications (reference increment marks on bottle).

USE INSTRUCTIONS

NOTE: The injector should always be used in a vertical position with the valve end down (refer to Figure A).

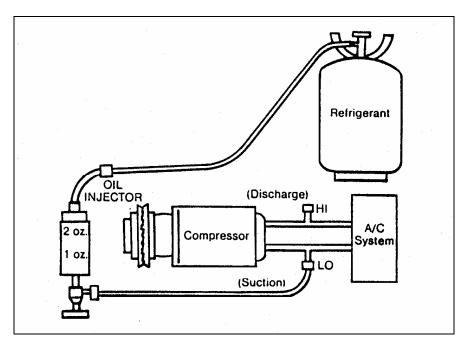
- 1. Dilution: 1/4 oz. per air conditioning system. Pour one application (1/4 oz.) of A/C additive into its corresponding oil injector.
- 2. With the engine and refrigeration system OFF and all valves closed, connect the injector to the refrigerant supply and to the low-pressure service valve.
- 3. To purge the injector, open the refrigerant supply valve and slowly crack open the injector cylinder. When you hear refrigerant escaping, close the cylinder. The injector is now purged of air.
- 4. With the engine and air-condition system ON, open the refrigerant valve. Slowly open the injector valve allowing refrigerant to charge additive into the system. Charging requires no more than 2 to 3 ounces

of refrigerant. Continue charging the system with just enough refrigerant to test the system.

- 5. Close all valves and disconnect the injector from the system.
- 6. Run the system on HIGH for 5 to 6 minutes; long enough to allow the additive to circulate.
- 7. Search the surface of the air conditioning system with a blacklight lamp. The origin of the leak can quickly be identified by a bright yellow-green fluorescent glow.
- 8. After repairs have been made, recharge the system with refrigerant and re-inspect following steps 6 and 7.

A-670*Plus* and A-671*Plus* are system friendly. Both additives safely remain in the air conditioning system to identify potential future refrigerant leaks.

Figure A



See product literature for part numbers for Reveal additives, lamps, and injectors. Reveal is a trademark of UVP, Inc.

WARNING KEEP ALL ADDITIVES OUT OF REACH OF CHILDREN. MAY BE HARMFUL OR FATAL IF SWALLOWED.

ULTRA-VIOLET PRODUCTS

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81-0126-01 Rev C

REVEAL[™] *Plus* Leak Detection Additives

Instructions for use of the following additives from UVP:

- A-680*Plus* for Oil, Fuel and ATF Systems
- A-690*Plus* for Coolant Systems
- A-670 Plus and A-671 Plus for Air Conditioning Systems

A-680*Plus* OIL, FUEL AND ATF ADDITIVE A-690*Plus* WATER COOLANT ADDITIVE

A-680*Plus* is designed for instant location of leaks in automotive engines, manual and automatic transmissions, power steering systems, and gasoline and diesel fuel systems. A-690*Plus* is designed for instant location of leaks in automotive cooling systems.

NOTE: NOT INTENDED FOR USE IN BRAKE FLUID SYSTEMS.

INSTRUCTIONS FOR USE

- 1. Dilution for A-680*Plus* is 1 oz. per 4 to 5 quarts of system fluid. Dilution for A-690*Plus* is 1 oz. per 2 gallons of coolant. Pour 1 oz. of additive into suspect system. To avoid the possibility of splashing, do not operate engine while adding dye into the system.
- 2. Run the engine for five to six minutes to circulate the dye. NOTE: For some systems, it may be necessary to drive three or four miles to allow sufficient circulation of the dye.
- 3. Check for proper fluorescence by shining a blacklight on the system dipstick or filler hole. NOTE: In some cases, it may be necessary to add a second container of additive, ie: dirty oil, graphite or molybdenum sulfide based oils, or a crankcase greater than 5 quarts.